

## TECHNICAL BULLETIN

### Instructions for permanently bonding in place FS025C and FS029C Buckle Security Covers



#### Adhesive

Cyanoacrylate “super glue”, high viscosity (2000-3000 cp), rubber toughened. These include:

- ND Industries, Instant Super Glue #310
- Loctite, Prism Series # 410
- 3M, “Scotch - Weld” # CA100



1. Wipe down mating surfaces of buckle and Security Cover with alcohol to clean.
2. Insert buckle part way into Security Cover.
3. Apply narrow beads of glue to inner surface of Security Cover as shown.
4. Fully insert buckle, and wipe away any excess glue.
5. Allow glue to set, 1 hr minimum (setting time varies according to glue, temperature, and humidity).

Note: Spilled glue can be cleaned up with acetone (nail polish remover)

apply glue along top and sides